

Tips for Longer Polyethylene Tank Service Life

- Oversize vent
- Protect tank from direct sunlight if between 30 degrees north and 30 degrees south latitudes or in desert areas. This is not an issue north or south of these latitudes.
- Flush tank with water annually
- Do not use internal drop tubes on fill assemblies when air is used to transfer or fill the vessel.
- Fittings must be placed away from tank knuckle radius.
- Tank fitting attachments shall be equipped with flexible couplers or other provisions that allow the vessel to expand
- Minimize side wall connections
- Avoid Cross-section exposure
- Polyethylene Vertical tanks should be placed on tank stands, 5-6 layers of roofing felt or rubber mat material.

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